

Macan Audi Chassis X - Brace Install

- 1)
 - Safely lift and support the vehicle.
 - Remove the engine and transmission belly pans.
 - Remove the six bolts (circled in **RED** in photo #1) which secure the stock brace to the vehicle.
 - **(Facelift)** Remove the two plastic factory clips securing the power steering cooler lines to the brace.
 - **(Pre-Facelift)** Remove the 10mm nut which secures the power steering cooler lines to the top of the brace.
- 2)
 - Lift the new X-brace into place and install the six bolts (circled in **YELLOW** in photo #2).
 - **(Facelift)** Torque the four hex bolts to 90 Nm (66 Ft lbs) + 135°.
 - Torque the two triple-square bolts to 90 Nm (66 Ft lbs) + 90°.
 - **(Pre-Facelift)** Torque the six hex bolts to 90 Nm (66 Ft lbs) + 135°.
 - Reinstall the engine and transmission belly pans using the six provided allen screws.

